/PAC/ 02/14/2008

**In the Claims:**

Please amend the claims as follows:

1-14. ~~Cancelled.~~ There are only 10 original claims.

11 ~~15~~. (New) A control panel, comprising:

a frame structure constructed from linear elements, areas of the frame structure which are delimited by the linear elements being sealed at least partially by sheet elements, the sheet elements being connected to the linear elements by an integral material connection, the sheet elements being composed of a thermoplastic plastic material, the linear elements being composed of a fibre material and being impregnated with the same thermoplastic plastics material as the sheet elements.

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12 ~~16~~. (New) The control panel of claim ~~15~~, wherein an automotive vehicle includes the control panel.

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13 ~~17~~. (New) The control panel according to claim ~~16~~, wherein the linear elements, when installed in the control panel, have one of the following cross-sections: a U-shaped cross-section, a round cross-section, an oval cross-section and a polygonal cross-section.

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14 ~~18~~. (New) The control panel according to claim ~~17~~, wherein each of the linear elements is a strip of a honeycomb sandwich structure.

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15 ~~19~~. (New) The control panel according to claim ~~18~~, wherein the control panel is covered with a decorative layer substantially over an entire surface of an upper side of the control panel.

16 ~~20~~. (New) A method for manufacturing of a part, comprising:

inserting linear elements into a mold cavity of a mold, the mold having a first half and a second half, the first half having a depression and the second half having a bulge corresponding

to the depression;

at least partially surrounding the linear elements by a plastics material in the mold to form the part;

inserting strips of a fibre material into the depression;

bringing the second half into alignment with the first half so that at least in regions a gap remains between the first and second halves; and

injecting the plastics material into the cavity.

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17 21. (New) The method according to claim 20, wherein the part is a control panel.

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18 22. (New) The method according to claim 20, wherein an automotive vehicle includes the part.

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19 23. (New) The method according to claim 20, wherein the mold is one of an injection mold and a compression mold.

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20 24. (New) The method according to claim 20, wherein the linear elements are a prefabricated self-supporting frame.

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21 25. (New) The method according to claim 20, wherein the linear elements are individual pieces.

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22 26. (New) The method according to claim 20, wherein the linear elements are one of bundles of continuous fibres and strips of mat material, the mat material being embodied as a fabric, the fabric being one of a single-layer fabric and a multilayer fabric, the fabric being one of a non-woven fabric and a woven fabric.

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23 27. (New) A control panel, manfuctured according to the steps of claim 20.

24 ~~28.~~ (New) An automotive vehicle, comprising:

a control panel including a frame structure constructed from linear elements, areas of the frame structure which are delimited by the linear elements being sealed at least partially by sheet elements, the sheet elements being connected to the linear elements by an integral material connection, the sheet elements being composed of a thermoplastic plastic material, the linear elements being composed of a fibre material and being impregnated with the plastics material,

wherein the frame structure is directly connected of at least one of an end wall of the vehicle and a body of the vehicle.